

INTERNATIONAL CENTRE FOR AUTOMOTIVE TECHNOLOGY

[A Division of NATRIP Implementation Society (NATIS), Govt. of India]

Non-Transferable

TEST REPORT

Test Report No.: C T 0 B N 5 1 8 1

Date: 13.06.2018

- 1.0 NAME AND ADDRESS OF THE: M/s. Eastman Auto & Power Limited
CUSTOMER Khasra No. 315/252/1-4 Nalagarh Pinjore Highway
Nalagarh District Solan (H.P.) 174101, India
- 1.1 NAME AND ADDRESS OF THE: Same as Sr. No. 1.0
MANUFACTURER
- 2.0 CUSTOMER LETTER REF : IOCS No. CCTNEAPLNDEEG59331 Dated 09-Apr-2018

3.0 DESCRIPTION OF DEVICE UNDER TEST (DUT):

DUT Name : Battery Module, 12 V
 Battery Type : Lead Acid Battery
 Battery Capacity (Ah) : 90Ah (Ah in 5 hrs.)
 Rated Voltage : 12 Volt DC
 Id/Model No. : EM1209ER
 Quantity : 06 Nos.
 (ICAT/AEEL/59331/01-06)



Trade Name : Eastman
 Drawing No. : EAP-ER-40-0411(C-116)

- 4.0 DATE OF RECEIPT OF SAMPLE : 27.04.2018
- 5.0 CONDITION OF SAMPLE : No Physical Damage observed
- 6.0 TEST OBJECTIVE:

To validate the Safety Requirements of Traction Batteries as per AIS: 048 amended up to date

- 7.0 TEST METHOD: Test method referred from AIS: 048 as amended up to date.
- 8.0 FUNCTIONAL VERIFICATION: Functional verification done and battery was found satisfactory
- 9.0 CONCLUSION:

The battery specified in Sr. No. 3.0 of this test report met all the test requirements when tested as per AIS: 048 amended up to date as mentioned in Annexure No. 1 of this report.

- 10.0 TEST DISCRIPTION: Please refer the Annexure No. 1 of this report.
- 11.0 DATE OF PERFORMANCE OF TEST: Please refer the Annexure No. 1 of this report.
- 12.0 TEST RESULTS:

Please refer the Test requirements and Results in Annexure-I of this report.

Prepared By	Checked By		Approved By	 BNS181
 UDIT KAUL Asst. Manager	 MAHENDAR PAL Sr. Manager		 PAMELA TIKKU Sr. General Manager	Page 1 of 7 + Dwg (01) [59331]

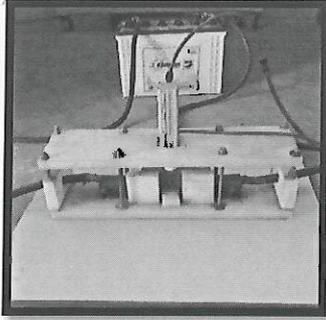
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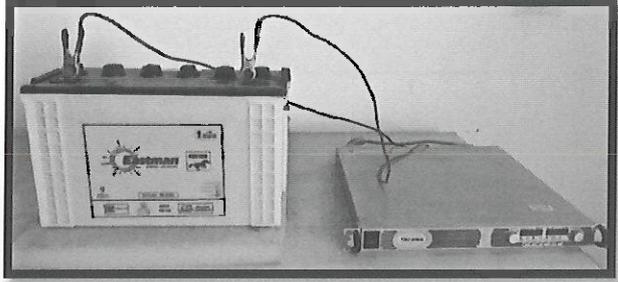
<p>Prepared By</p> 		<p>Checked By</p> 	
<p>UDIT KAUL Asst. Manager</p>		<p>MAHENDAR PAL Sr. Manager</p>	<p>Page 2 of 7 + Dwg(01) [59331]</p>

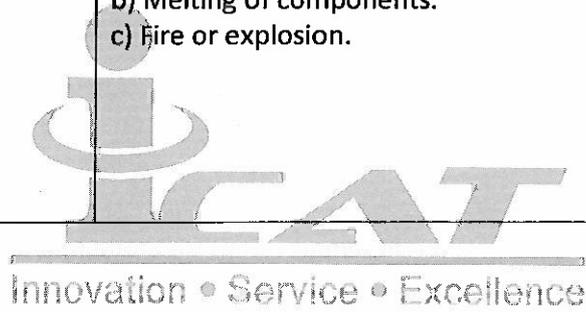
Annexure – I

1.0 TEST REQUIREMENTS AND RESULTS:

Cl. No.	Test	Test Description	Observations/Results
2.1 Electrical Tests			
2.1.1	<p>Short Circuit test (Test ID:ICAT/AEEL/59331/01) Date of Test : 07.05.2018</p>	 <p>Battery Condition: Fully charged (100% SOC), contained at ambient temperature. Apply a hard short in less than one second to the battery module with a conductor specified in the standard. Test Duration: 10 minutes, or until another condition occurs which prevents completion of test (i.e. component melting, etc.) Lab temperature: Not exceeding 30°C</p> <p>Acceptance Criteria: After 2 hours of observation: At the end of the test, there shall be no: a) Physical damage to the casing or mechanical parts. b) Melting of components. c) Fire or explosion. It is acceptable for the battery to become dry at the end of the test.</p>	<p>Ambient temperature : 27°C</p> <p>Conductor of $\leq 5m\Omega$ was used and short was applied for 10 minutes.</p> <p>No physical damage, explosion or melting observed.</p> <p>Satisfactory.</p>

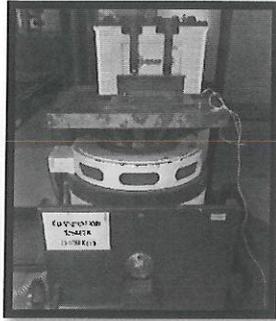
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<p>UDIT KAUL Asst. Manager</p>		<p>MAHENDAR PAL Sr. Manager</p>

2.1.2	<p>Over Charge test (Test ID:ICAT/AEEL/59331/02) Date of Test : 07.05.2018</p>	 <p>Battery Condition: Fully charged (100% SOC), contained at ambient temperature at 27±5°C. Duration: 10 hours The battery is to be overcharged at a constant charging current of 0.1 (C₁₀). Acceptance Criteria: At the end of the test, there shall be no: a) Physical damage to the casing or other mechanical parts. b) Melting of components. c) Fire or explosion.</p>	<p>Battery Module was charged with 10 A for 10 hours.</p> <p>No physical damage, melting or explosion observed.</p> <p>Satisfactory.</p>
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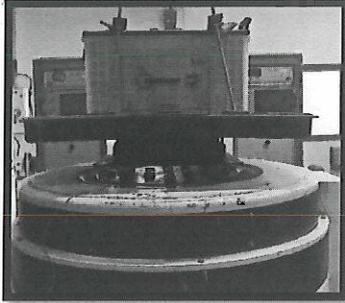
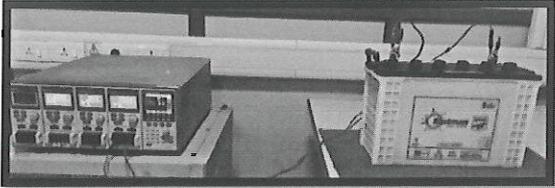


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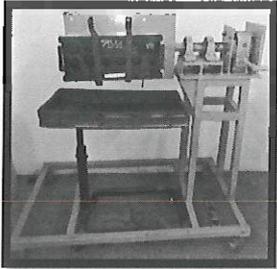
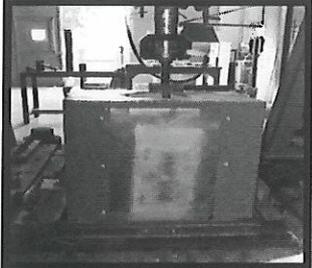
2.2 Mechanical Tests

<p>2.2.1</p>	<p>Vibration test (Test ID: ICAT/AEEL/59331/03) Date of test : 06.06.2018</p>	 <p>Battery Condition: Fully charged (100% SOC), contained at ambient temperature, firmly held on the vibration table in vehicle mounting position. Axis: Vertical and Horizontal axis, with battery positioned in longitudinal direction. Acceleration: 3 g (sinusoidal vibration) Frequency: 30-150 Hz Sweep rate: 1 octave per minute Duration: 2 hours in each axis Immediately after the test, discharge the battery at room temperature not exceeding 30°C, at the rate of $I = 0.2 \times \text{Battery capacity}(C_5)$</p> <p>Acceptance Criteria: During test, there shall be no electrolyte loss. The deterioration of battery rated capacity during discharging shall not be more than 10%. At the end of the test, there shall be no: a) Physical damage to the casing or other mechanical parts b) Fire or explosion</p>	<p>No electrolyte loss observed during test.</p> <p>Immediately after the test, battery was discharged at 18 A And deterioration observed was not more than 10%.</p> <p>No physical damage or explosion observed.</p> <p>Satisfactory.</p>
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<p>2.2.2</p>	<p>Shock test (Test ID: ICAT/AEEL/59331/04) Date of test : 08.05.2018</p>	  <p>Battery Condition: Fully charged (100% SOC), contained at ambient temperature not exceeding 30°C, firmly held on the vibration table in vehicle mounting position. Axis: Vertical and Horizontal axis, with battery positioned in longitudinal direction. Acceleration: 30 g (half-sine wave) No. of shocks: 10 in each axis Duration: 15 ms of each shock Immediately after the test, discharge the battery at room temperature, at the rate of $I = 0.2 \times \text{Battery capacity}(C_5)$ Acceptance Criteria: The deterioration of battery rated capacity during discharging shall not be more than 10%. At the end of the test, there shall be no: a) Physical damage to the casing or other mechanical parts b) Fire or explosion.</p>	<p>Immediately after the test, battery was discharged at 18 A and deterioration observed was not more than 10%.</p> <p>No physical damage or explosion observed.</p> <p>Satisfactory.</p>
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<p>Prepared By</p>  <p>UDIT KAUL Asst. Manager</p>		<p>Checked By</p>  <p>MAHENDAR PAL Sr. Manager</p>	<p>Page 6 of 7 + Dwg(01) [59331]</p>
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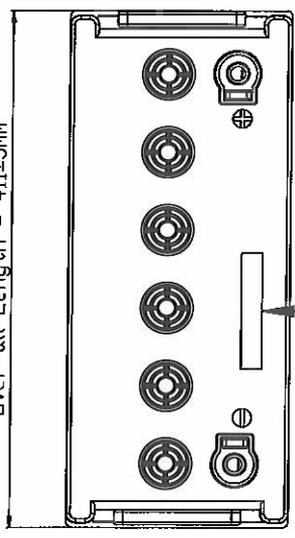
<p>2.2.3</p>	<p>Roll-Over Test (Test ID: ICAT/AEEL/59331/05) Date of test : 07.05.2018</p>	 <p>Rotate the battery module one complete revolution in one direction, for one minute in a continuous, slow-roll fashion, and observe leakage, if any. Then rotate the battery module in 90° increments in same direction for one full revolution. Hold the battery module for one hour at each position. Acceptance Criteria: The volume of electrolyte spilled in each position shall not be more than 25 ml per module.</p>	<p>Spillage observed was less than 25ml in each position. Satisfactory.</p>
<p>2.2.4</p>	<p>Penetration Test (Test ID: ICAT/AEEL/59331/06) Date of test : 16.05.2018</p>	 <p>The battery shall be penetrated with a mild steel (conductive) pointed rod, which will be electrically insulated from the test fixture. Rate of penetration: 8 cm/s. Diameter of Rod: 20mm Orientation of penetration: perpendicular to the electrode plates. Minimum Depth of penetration: Through three cells or 100 mm The battery should be observed, with the rod remaining in place, for a minimum of one hour after the test. Acceptance Criteria: At the end of the test, there shall be no: a) Melting of components. b) Fire or explosion.</p>	<p>After penetration, up to a depth of 100 mm with a pointed mild steel rod of diameter 20mm, electrically insulated from the test fixture, no explosion, no fire and no melting observed. Satisfactory.</p>

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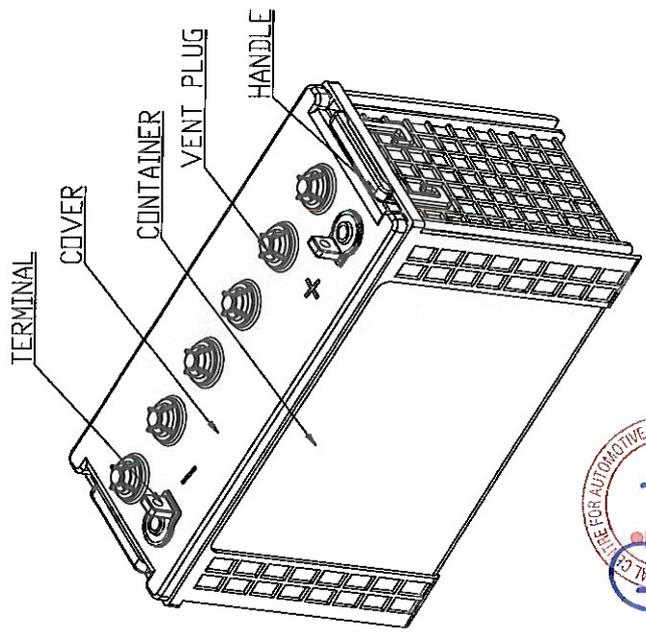
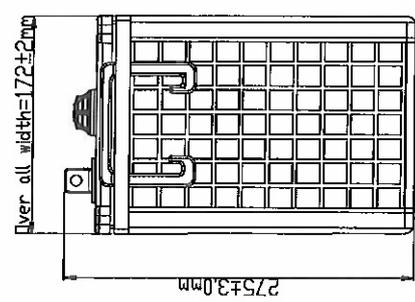
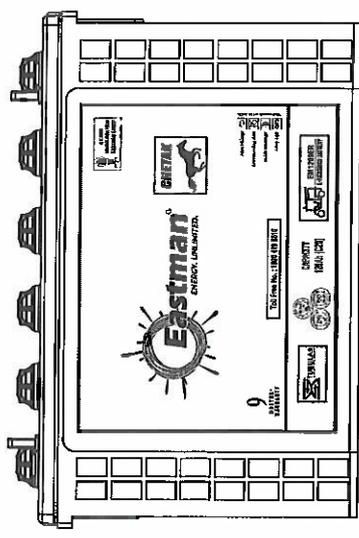
Test report no- CT08NS181 Dated:-19.06.2018

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Over all Length = 411±3mm



Engrave Assembly Code here



GENERAL TOLERANCE (mm)		TOLERANCE	
UNLESS OTHERWISE SPECIFIED		(+/-)	
BEYOND	(<)	(>)	(+/-)
0	1	0.05	0.1
1	6	0.1	0.2
6	30	0.2	0.3
30	80	0.3	0.5
80	300	0.5	0.8
300	600	0.8	1.0

REV. NO.	REV. BY	DATE	SIGN.	DATE
A				

ALL DIMS. ARE IN MM	Eastman ...Let's grow together	REV. BY	CD. BY	APD. BY
UNLESS OTHERWISE SPECIFIED	MODEL : EM1200ER			
TOLERANCE & REF. TO CHART	DWG. NO. : EAP-ER-40-0411(C-116)			
Rev. 01	FINISH: Smooth			
	SCALE : NTS			
	SHEET : 01/01			